ADVIK P14 | KAIZEN IDEA SHEET

TPM CIRCLE NO :- 3	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Q.A	RESULT AREA	P	Q	DEF :- A		C	D	S	M

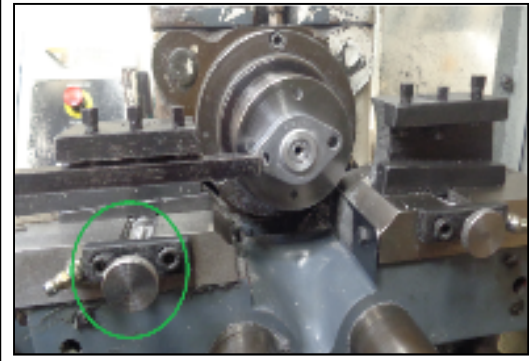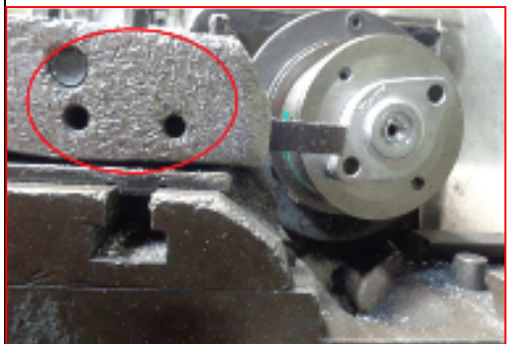| CELL :-A289 Rotor	CELL NAME:- Traub	MACHINE / STAGE :- Traub	OPERATION : Back facing operation

KAIZEN THEME :- To eliminate depth 1.2 variation in A157 body.

IDEA :- Scaling to be provided on Troub m/c to avoid setting rejection

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :-.

No Scaling to m/c to move tool holder on Z axis **BEFORE**

COUNTERMEASURE:-

1)Scaling to be provided on Troub m/c to avoid setting rejection

Tool post modified with scaling & operator can easily take offset & avoid rejection **AFTER**

BENCHMARK	42 No.
TARGET	0 No.
KAIZEN START	15.11.2014
TARGET DATE	14.12.2014
KAIZEN FINISH	14.12.2014

TEAM MEMBERS :-

Mr. Nana ugle ,Vishal chowghule, Mr. Vijay Walunj

BENEFITS :-
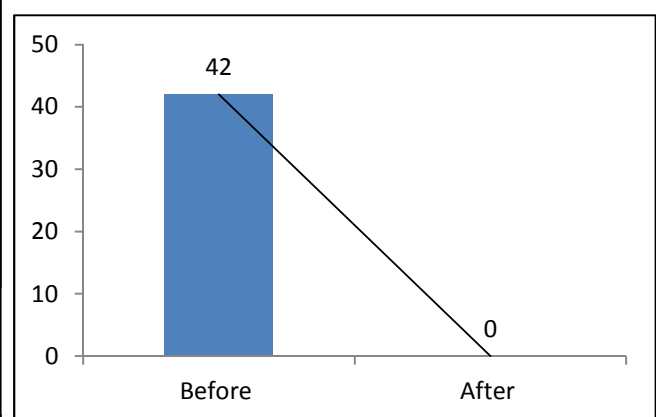
1. **To prevent Customer Complaint at customer end.**
2. **Reduce COPQ.**

KAIZEN SUSTENANCE

WHAT TO DO-:- Check point added in sustenance check sheet **.**

HOW TO DO:- By Checking .

FREQUENCY :- Alternate day .

WHY - WHY ANALYSIS :-
Why 1 – A157 Body 1.2 ± 0.1 u/s & actual 1.05 mm.
Why 2 – If operator found 1.2 depth oversize then operator hammering on tool post & then run m/c & check part if Ng again repeat that activity & rejection produce .
Why 3 – No scaling to troub m/c to move tool holder on Z axis.

ROOT CAUSE-:-– No scaling to troub m/c to move tool holder on Z axis.

REGISTRATION NO. & DATE:- 15.10.2014

REGISTERED BY :- Ganesh Padwalkar

MANAGER'S SIGN :- Sunil kinkar

RESULT :-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	A319, A216	15.10.15	Nana Ugale	Completed